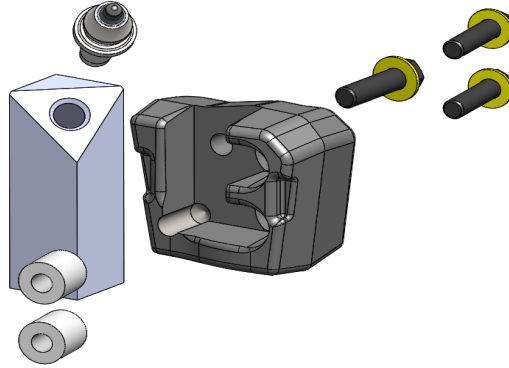




ONE LOCK SYSTEM SERVICE PROCEDURE



CAUTION: Wear safety glasses and other protective clothing and shoes at all times while performing service to drum.

Day One:

After running the drum 8 hours retighten block bolt to 170 ft./lbs. and retighten wedge bolts to 125 ft./lbs.

250 Hours or Every Oil Change Interval:

Rotate flipper paddles $\frac{1}{2}$ turn if needed .

Holder Removal & Installation:

1. Remove the single bolt that goes directly into bit holder.
2. Back both wedge bolts out 2-3 full turns and then tap wedge bolts with a hammer to break wedges bond. Remove the wedges
3. Remove bit holder from the base and clean the base pocket thoroughly.
4. Install new bit holder
5. Apply anti-seize to the area where the wedges will be placed before inserting wedges.
6. Loosely install wedges and wedge bolts with washers.
7. Install the single bolt that goes directly into bit holder and tighten bolt to 170 ft./lbs.
8. Tighten wedges to 125 ft./lbs. (You can tap wedges with hammer at the same time as you are tightening bolt to apply more torque.)
9. Retighten all bolts after running 8 hours.