

REPLACEMENT DRUMS

The interaction of cutting tools and the angles of attack are instrumental in optimizing efficiency and are set at the time a grinding drum is produced. Maximizing cutting efficiency is the center of Keystone's core competence and it's the key to maximizing productivity.



BLOCK & TOOLING SYSTEMS

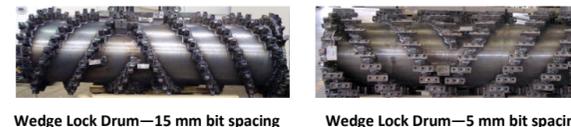
Keystone Engineering is a leading manufacturer of asphalt and concrete grinding equipment. Keystone offers an extensive line of aftermarket drum and tooling systems for all milling, reclaiming, recycling, surface preparation and pavement marking removal machines.

	Milling/ Fine/Micro Large Mill- ing Ma-	Milling/ Fine/Micro Small Milling Machines	Skid Steer Milling/ Attachments	Surface Grinding for Smoothness	Surface Preparation & Coatings Removal	Markings Removal & Grooving	Walk-Behind Scarifier	Rumble Strips
Wedge Lock System	X	X		X	X			
The Big Easy System	X	X						
Easy Screw System		X	X		X	X		X
SS System		X	X	X	X	X		
RS System			X	X	X		X	X
KEM Welded		X	X					

WEDGE LOCK QUICK-CHANGE SYSTEM



- Interchangeable holders can achieve spacing of 0mm/5mm/7.5mm/15mm to meet any milling, fine milling, micro milling or surface grinding specification
- Designed to last the life of the machine— no costly rebuilds required
- Custom tailor the drum's spacing to increase or decrease the gradation of material, on a job to job basis
- Change tools faster with easy access to the bit from the back of the holder
- Continuous wrap design provides superior strength
- Engineered for unmatched versatility and durability
- PCD diamond tool options available



BIG EASY QUICK-CHANGE SYSTEM



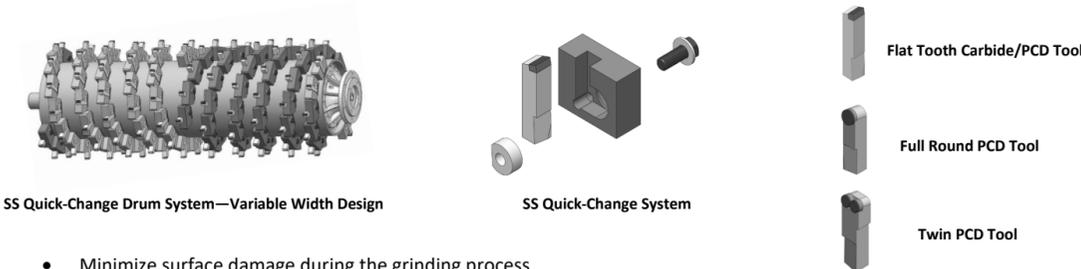
- Easy tool removal with access to the tool from the back of the base block
- Easy holder removal, simply unscrew holder with standard tools, no hydraulic presses or special tools required
- Taper on taper design provides a consistent holder locking depth, ensuring a consistent surface pattern
- Low cost alternative to OEM drums
- PCD diamond tool options available

EASY SCREW QUICK-CHANGE SYSTEM



- Smallest quick-change system available
- Great alternative to industry standard welded blocks
- Same easy tool and holder removal and taper on taper design as the Big Easy Quick-Change System
- PCD diamond tool options available

SS QUICK-CHANGE SYSTEM



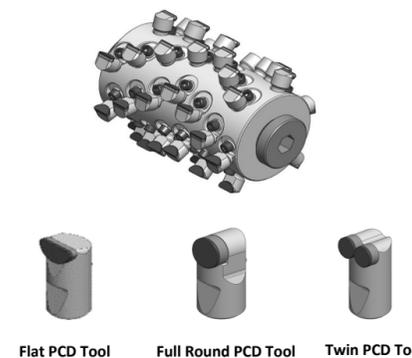
SS Quick-Change Drum System—Variable Width Design

SS Quick-Change System

- Minimize surface damage during the grinding process
- 100% surface coverage with the SS Flat tool eliminates the need for multiple passes
- Reduce material cost by only removing and replacing what is needed
- Carbide and PCD diamond tools options available
- Grind dry— water is not required

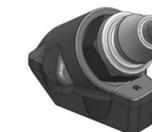


RS QUICK-CHANGE SYSTEM



- Small diameter design— ideal for walk-behind grinders
- Interchangeable tools for various grinding applications or to create various surface textures
- 100% surface coverage with Keystone's flat tool eliminates the need for multiple passes
- Increase production up to three times when compared to diamond blades and flail systems
- Minimize surface damage while grinding
- Grind dry— water is not required

HEAVY DUTY WELDED BLOCK



- Largest construction welded block available
- Indicator pins assure exact relocation of the bit holder
- Profile designed to increase cutting efficiency and improve material flow