

EASY SCREW SYSTEM SERVICE PROCEDURE



CAUTION: Use welding gloves and wear safety glasses and other protective clothing and shoes at all times while performing service to drum.

Day One:

After running the drum 8 hours retighten the inserts as needed.

Holder Removal & Installation:

1. Heat a straight line down the center of the base block until the base block just starts to change color in order to melt the Red Loctite (Rose bud is preferred, however if using standard tip, use caution not to overheat the base block).
2. Use 11.5" impact socket to break the bond and remove the insert.
3. Allow the base block to cool to a safe working condition.
4. Clean the base block and re-tap.
5. Apply Red Loctite to insert.
6. Hand screw insert into block.
7. Use torque wrench or impact for final seating of insert (250 foot pounds).