

EASY SCREW SYSTEM SERVICE PROCEDURE



CAUTION: Wear safety glasses, close-toed shoes, and other protective clothing at all times while performing service to drum.

Day One:

After running the drum 8 hours, retighten the inserts to 250 foot pounds.

250 Hours or Every Oil Change Interval:

Rotate flipper paddles $\frac{1}{2}$ turn if needed.

Holder Removal & Installation:

1. Heat a straight line down the center of the base block until the base block just starts to change color in order to melt the Red Loctite (Rose bud is preferred. If using standard tip, use caution not to overheat the base block).
2. Use 1.5" impact socket to break the bond and remove the insert.
3. Allow the base block to cool to a safe working condition.
4. Clean the base block and re-tap.
5. Apply Red Loctite to insert.
6. Hand screw insert into block.
7. Use torque wrench or impact for final seating of insert (250 foot pounds).

WARNING: Never adjust or work on the drum while the power unit or attachment is running or the key is in the ignition. Serious injury or death could result. Before making any adjustments or performing any service to the grinding attachment; engage the parking brake, turn off engine and remove the ignition key.